













# 5500AF 5:1 2K HS ACRYLIC PRIMER

ET5500AF-08/G, grey  
ET5500AF-08/B, black

	<b>Product</b>	2K primer-surfacer with extremely high filling properties with good sanding behavior. Very good adhesion and anticorrosive properties. Can be used instead of sprayable putty.
	<b>Substrates</b>	Fiberglass, old paints, body fillers, bare metal on small areas.
	<b>Surface Preparation</b>	In case of application over bodyfillers/putties dry sand the surface with P180-P240. Clean and degrease thoroughly. Use tack cloth for heavy dust.
	<b>Application Conditions</b>	10-25°C
	<b>Mixing</b>	By volume: Filler (A) 5 - Hardener (B) 1 By weight: 1000gr (A) - 105gr (B)
	<b>Dilution</b>	5-10% acrylic reducer (thinner). Depending on job.
	<b>Pot Life</b>	Up to 3-5 hours at 20°C.
	<b>Application Viscosity</b>	30-35 sec at 20°C, Ford cup 4mm
	<b>Spraying Equipment</b>	Gravity spray gun 1.6-1.8mm
	<b>Number of layers</b>	2-3 normal coats
	<b>Flash off</b>	15 min. at 20°C
	<b>Coating Thickness</b>	60-80 µm per coat
	<b>Drying</b>	30-45 min. at 60°C 5-6 hours at 20°C
	<b>Sanding</b>	Sand Dry P320-P500 or wet P600-P800
	<b>VOC</b>	2004/42/II B(c) 506 < 540
	<b>Shelf life</b>	36 months