













# 9900 2:1 SR HS CLEARCOAT

ET9900-SRHS01 1L  
ET9900-SRHS05 5L

	<b>Product</b>	2K scratch resistant high solids acrylic clearcoat. Non-yellowing UV resistant formula, crystal transparency.
	<b>Substrates</b>	Apply on top of fully dry solvent and waterborne basecoats
	<b>Surface Preparation</b>	The use of tack cloth is recommended prior application
	<b>Application Conditions</b>	18-22°C
	<b>Mixing</b>	2:1 by volume with Etalon 9901 hardener slow, normal, fast.
	<b>Dilution</b>	0-6%
	<b>Pot Life</b>	60min at 20°C
	<b>Application Viscosity</b>	15-18 sec at 20°C Ford cup 4
	<b>Spraying Equipment</b>	Gravity feed spray gun 1.3mm
	<b>Number of layers</b>	2 coats
	<b>Flash off</b>	10-12min
	<b>Coating Thickness</b>	45-50 µm
	<b>Drying</b>	35-40min at 60°C Touch dry: 5-6hours at 20°C Full dry: 14hours
	<b>Drying with IR lamps</b>	7-10min with 15min flash off time
	<b>VOC</b>	2004/42/II B(840) < 840
	<b>Shelf life</b>	Clearcoat: 24months Hardener: 12months