



ETALON
PRODUCTS FOR REAL CRAFTSMEN

9800 2:1 SR CLEARCOAT

ET9800-SR01 1L
ET9800-SR05 5L



Product

2K scratch resistant acrylic clearcoat. High-gloss and excellent durability.

Substrates

Apply on top of fully dry solvent and waterborne basecoats



Surface Preparation

The use of tack cloth is recommended prior application

Application Conditions

18-22°C



Mixing

2:1 by volume with Etalon 9801 hardener slow, normal, fast



Dilution

0-5%

Pot Life

60min at 20°C



Application Viscosity

15-17 sec at 20°C Ford cup 4



Spraying Equipment

Gravity feed spray gun 1.3mm



Number of layers

2 coats



Flash off

10-12min

Coating Thickness

45-50 µm



Drying

Touch dry: 5-6 hours at 20°C
Fully dry: 14-16 hours at 20°C
Sandable after approx. 30min at 60°C



Drying with IR lamps

14-15min

VOC

590 g/l

Shelf life

Clearcoat: 24months
Hardener: 12months