



9550 2:1 HS CLEARCOAT

ET9550-HS01 1L
ET9550-HS05 5L



Product 2K scratch resistant high solids acrylic clearcoat. Non-yellowing UV resistant formula, gives incredible colour depth.

Substrates Apply on top of fully dry solvent and waterborne basecoats



Surface Preparation The use of tack cloth is recommended prior application

Application Conditions 18-22°C



Mixing 2:1 by volume with Etalon 9551 hardener slow, normal, fast.



Dilution 0-10%

Pot Life up to 60min at 20°C



Application Viscosity 16-19 sec at 20°C Ford cup 4



Spraying Equipment Gravity feed spray gun 1.3mm



Number of layers 1,5-2 coats



Flash off 10-12min

Coating Thickness 45-50 µm



Drying 30min at 60°C
Touch dry: 5-6 hours at 20°C
Fully dry: 14 hours at 20°C



Drying with IR lamps 7-10min with 5min flash off time

VOC 2004/42/II B(840) < 840

Shelf life Clearcoat: 24months
Hardener: 12months